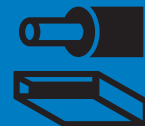


Orstech DP 80

Wired mat



Specification code: MW – EN 14303 – T2 – ST(+)-640 – WS1 – CL10

PRODUCT DESCRIPTION

Orstech DP 80 is a lightly bonded stone wool mat stitched on galvanised wire mesh using galvanised wire. On request for temperatures higher than 400 °C and/or for stainless steel pipes/surfaces it is possible to produce mats with stainless steel wire and galvanised mesh (Orstech DP 80 X) or with stainless steel wire and stainless steel mesh (Orstech DP 80 X-X); all combinations according to AGI Q 132 and EN 10223-2.

APPLICATION

The wired mat is suitable for thermal and acoustic insulation of industrial applications reaching high temperatures, such as industrial pipe work, boiler walls, furnaces, smoke ducts, appliances and vessels (both ends and cylindrical parts).

Despite the fact that hydrophobing additives in the insulation impede the ingress of water, it is necessary to protect wired mat in the construction against moisture and possible mechanical damage by a proper manner.

Orstech DP 80 has a maximum service temperature of 640 °C according to EN 14706. Binders and greasing agents in mineral wool products dissolve and evaporate in areas with temperatures > 150 °C. In the outer, colder areas, no dissolution and evaporation take place.

DIMENSIONS AND PACKAGING

Product	Thickness (mm) ¹⁾	Dimensions (mm)	Per package (m ²)	Rolls / Package	Packages / Pallet	m ² / Pallet
Orstech DP 80	40	2 × 500 × 5000	5.0	2	21	105.0
Orstech DP 80	50	2 × 500 × 4000	4.0	2	21	84.0
Orstech DP 80	60	2 × 500 × 3000	3.0	2	21	63.0
Orstech DP 80	70	2 × 500 × 3000	3.0	2	18	54.0
Orstech DP 80	80	2 × 500 × 2500	2.5	2	21	52.5
Orstech DP 80	90	2 × 500 × 2000	2.0	2	21	42.0
Orstech DP 80	100	2 × 500 × 2000	2.0	2	21	42.0
Orstech DP 80	120*	2 × 500 × 2000	2.0	2	18	36.0

On request it is possible to insert the aluminium foil between insulation and wire mesh (ALU facing). Wired mat with width 1000 mm on request (not possible in case of wired mats with stainless steel mesh). ¹⁾ Thickness has been measured under the load of 1000 Pa. When mounting wired mats, the thickness can therefore be higher than the nominal mounted thickness. This has to be taken into account if metal steel jacketing is pre-ordered. *Minimal volume need to be consulted with a customer service.

TECHNICAL PARAMETERS

Parameter	Unit	Value					Standard					
THERMAL INSULATING PROPERTIES												
Declared value of the thermal conductivity coefficient λ_p according to EN ISO 13787	°C	50	100	150	200	250	300	400	500	600	640	
Measured value of the thermal conductivity coefficient according to EN 12667*	W·m ⁻¹ ·K ⁻¹	0.041	0.047	0.055	0.065	0.076	0.089	0.118	0.155	0.201	0.220	
Maximum service temperature ST(+)/ on the facing	°C	640 / max. 100					EN 14706					
Specific heat capacity c_p *	J·kg ⁻¹ ·K ⁻¹	800					-					
PHYSICAL PROPERTIES												
Density*	kg·m ⁻³	80					EN 1602, EN 13470					
Short term water absorption (W_s) WS	kg·m ⁻²	<< 1					EN 1609					
Longitudinal air-flow resistance Ξ^*	kPa·s·m ⁻²	> 45					EN ISO 9053-1					
FIRE SAFETY PROPERTIES												
Reaction to fire	-	A1					EN 13501-1					
Melting temperature t_f *	°C	≥ 1000					DIN 4102 part 17					
ACOUSTIC PROPERTIES												
The practical sound absorption coefficient α_p according to EN ISO 354 and EN ISO 11654*	Frequency	Hz	125	250	500	1000	2000	4000				
		Thickness	40 mm	0.15	0.60	1.00	1.00	0.95	1.00			
			60 mm	0.35	1.00	1.00	1.00	1.00	1.00			
			80 mm	0.50	1.00	1.00	1.00	1.00	1.00			
			100 mm	0.60	1.00	1.00	1.00	1.00	1.00			
Definition of single numerical value according to EN ISO 11654*	Weighted sound absorption coefficient	-	α_w			Absorption class						
		Thickness	40 mm	0.90			A					
			60 mm	1.00			A					
			80 mm	1.00			A					
			100 mm	1.00			A					
CLASSIFICATION ACCORDING TO AGI Q 132												
Insulation material designation code	-	10.01.02.40.08					AGI Q 132					

* Informative non-declared value beyond scope of CPR, obtained by concrete tests.

28. 8. 2019 The information is valid up to date of publishing. The manufacturer reserves right to change the data.