



# ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025:2006 and  
EN 15804:2012+A2:2019/AC:2021 for:

## Unirol Profi (100 mm)

Version date: 2026/02/19

Validity: 5 years

Validity date: 2031/02/18



INTERNATIONAL EPD SYSTEM

The International EPD® System  
Programme operator: EPD international AB  
Registration number: EPD-IES-0027092:001



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Isover, Saint-Gobain

## General information

### Programme information

<b>PROGRAMME:</b>	The International EPD® System
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### PCR information

#### Product Category Rules (PCR)

CEN standard EN 15804:2012 + A2:2019/AC:2021 serves as the Core Product Category Rules (PCR)

**Product category rules (PCR):** PCR 2019:14 Construction Products, version 2.0.1

**Complementary PCR:** (c-PCR-005), 2019-12-20. Thermal insulation products (EN 16783:2017)

**UN CPC CODE:** 37990 Non-metallic mineral products n.e.c.

**PCR review was conducted by:** The Technical Committee of the International EPD® System. See [www.environdec.com](http://www.environdec.com) for a list of members.

**Chairs of the PCR review:** Rob Rouwette (chair), Noa Meron (co-chair).

### Verification

External and independent ('third-party') verification of the declaration and data, according to ISO 14025:2006, via EPD verification through:

- Individual EPD verification without a pre-verified LCA/EPD tool
- Individual EPD verification with a pre-verified LCA/EPD tool
- EPD process certification\* without a pre-verified LCA/EPD tool
- EPD process certification\* with a pre-verified LCA/EPD tool
- Fully pre-verified EPD tool

**Independent third-party verification of the declaration and data, according to ISO 14025:2006:**

- EPD verification by Joanna Zhuravlova, Cradle Metrics

**Approved by:** The International EPD®

**Procedure for follow-up of data during EPD validity involves third part verifier:**  Yes  No

### Ownership and limitation on use of EPD

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterization factors); and be valid at the time of comparison.

## Information about EPD owner

### Address and contact information

EPD owner: **Saint-Gobain Construction Products Polska Sp. z o. o. - ISOVER**

Address: Ul. Okrężna 16, 44-100 Gliwice, (Poland)

Contact person: Aneta Jarosz, e-mail: [aneta.jarosz@saint-gobain.com](mailto:aneta.jarosz@saint-gobain.com), Magdalena Mróz, e-mail: [magdalena.mroz@saint-gobain.com](mailto:magdalena.mroz@saint-gobain.com).

**Description of the organization :** Saint-Gobain Construction Products Polska Sp. z o.o. is a manufacturer of construction materials, operating production sites in Poland. The company is part of the Saint-Gobain Group and supplies products for the building and renovation market.

**Management system-related certification:** The manufacturer has implemented the principles of Factory Production Control (FPC). Certificate of consistency of Performance issued by notified body. The products have a declaration of performance in accordance with the requirements of the CPR and EN 14303 in System 1 and System 3 The Assessment and Verification of Constancy of Performance (AVCP)

**LCA Practitioner:** Aneta Jarosz, e-mail: [aneta.jarosz@saint-gobain.com](mailto:aneta.jarosz@saint-gobain.com), Magdalena Mróz, e-mail: [magdalena.mroz@saint-gobain.com](mailto:magdalena.mroz@saint-gobain.com).

**Communication:** The intended use of this EPD is for B2B communication.

## Product information

**Product name:** Unirol Profi 100 mm

**Visual representation of the product:** Unirol Profi 100 mm

**UN CPC CODE:** 37990 Non-metallic mineral products n.e.c.

(including mineral wool, expanded mineral materials, worked mica, articles of mica, non-electrical articles of graphite or other carbon and articles of peat)

**Manufacturing site:** Saint-Gobain Construction Products Polska Sp. z o. o. – ISOVER, ul. Okrężna 16; 44-100 Gliwice (Poland)

## Product description

This Environmental Product Declaration (EPD) describes the environmental impacts of 1 m<sup>2</sup> of mineral wool with a thermal resistance of 2.85 K\*m<sup>2</sup>/W of Unirol Profi 100 mm.

The intended use of this EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

The production site of Saint-Gobain Construction Products Polska Sp. Z o. o.- Isover uses natural and abundant raw materials

(sand), using fusion and fiberizing techniques to produce glass wool. The products obtained come in the form of a "mineral wool mat" consisting of a soft, airy structure. On Earth, naturally, the best insulator is dry immobile air at 10°C: its thermal conductivity factor, expressed in  $\lambda$ , is 0.025 W/(m.K) (watts per meter Kelvin degree). The thermal conductivity of mineral wool is close to immobile air as its lambda varies from 0.030 W/(m.K) for the most efficient to 0.040 W/(m.K) to the least.

With its entangled structure, mineral wool is a porous material that traps the air, making it one of the best insulating materials. The porous and elastic structure of the wool also absorbs noise in the air, knocks and offers acoustic correction inside premises. Mineral wool containing incombustible materials does not fuel fire or propagate flames.

Mineral wool insulation (glass wool) is used in buildings as well as industrial facilities. It ensures a high level of comfort, lowers energy costs, minimizes carbon dioxide (CO<sub>2</sub>) emissions, prevents heat loss through pitched roofs, walls, floors, pipes and boilers, reduces noise pollution and protects homes and

industrial facilities from the risk of fire.

Correctly installed glass wool products and solutions do not require maintenance and last throughout the lifetime of the building (which is set at 50 years as a default value in the model), or as long as the insulated building component is a part of the building.

For more information: [www.isover.pl](http://www.isover.pl)

## Technical data/physical characteristics:

TECHNICAL ASPECT	VALUE / DESCRIPTION
Thermal resistance	2,85 K.m <sup>2</sup> .W <sup>-1</sup> (UNE EN 12667)
Thermal conductivity	0,035 W/(m.K) (UNE EN 12667)
Reaction to fire	A1 (UNE EN 12667)
Density	20,7 kg/m <sup>3</sup>

APPLICATION	VALUE / DESCRIPTION
Intended use and key functionalities	In buildings-external usage, roof, wall, floor
Expected influence on the operational aspects and impact of the building or other construction work	Insulation significantly impacts both the operational performance and environmental footprint of a building. It reduces energy consumption, lowers heating and cooling costs, enhances indoor comfort, and minimizes the building's carbon footprint
Restrictions to a type of construction or building	To reduce thermal bridges in a pitched roof, a two-layer thermal insulation system (along and across the rafters) is recommended."
Lifespan	50 years

## Content declaration

This EPD uses the 100 mm thickness as a reference. The content declaration is representative of this thickness.

Description of the main components and/or materials:

Quantity for 1 functional unit	1 m <sup>2</sup> of finished product			
Product components	Mass (kg)	Post-consumer recycled material (mass - % of product)	Biogenic material (mass - % of product)	Biogenic material (kg C/FU)
Mineral materials	1,97	0,0%	0,0%	0,0
> Recycled glass (pre-consumer)	1,38	0,0%	0,0%	0,0
Binder	0,10	0,0%	0,0%	0,0
Sum	2,07	0,0%	0,0%	0,0
Packaging materials	Mass (kg)	Mass - % (vs the product)	Biogenic material, weight- kg C/FU	
Low-density polyethylene (LDPE) film	0,04	1,1%	0,00	
Paper label – w/o adhesive	0,26	7,4%	0,11	
Wooden pallet	0,01	0,2%	0,01	

The recycled glass used in this product is pre-consumer recycled material. No post-consumer recycled material is used in this product. Therefore, the post-consumer recycled content is 0%, while the pre-consumer recycled content is reflected in the product composition and in the “Use of secondary material (SM)” indicator.

## Hazardous substances

At the date of issue of this declaration, there is no “Substance of Very High Concern” (SVHC) in concentration above 0.1% by weight, and neither do their packaging, following the European REACH regulation (Registration, Evaluation, Authorization and Restriction of Chemicals).

## LCA Information

<b>TYPE OF EPD</b>	Cradle to grave and module D
<b>FUNCTIONAL UNIT</b>	Providing a thermal insulation on 1 m <sup>2</sup> of product with a thermal resistance of 2,85 K.m <sup>2</sup> .W <sup>-1</sup> and a thickness of 100 mm for 50 years.
<b>CONVERSION FACTOR TO MASS</b>	Density = 20,7 kg/m <sup>3</sup>
<b>SYSTEM BOUNDARIES</b>	Cradle to grave and module D
<b>REFERENCE SERVICE LIFE (RSL)</b>	<p>The Reference Service Life (RSL) of the insulation product is 50 years, provided that the product is installed correctly into the building. This 50-year value is the amount of time that we recommend our products last without refurbishment and corresponds to standard building design life.</p> <p>In the case that there is not enough information, the process energy and materials representing less than 1% of the whole energy and mass used can be excluded (if they do not cause significant impacts). The addition of all the inputs and outputs excluded cannot be bigger than 5% of the whole mass and energy used, as well as the emissions to the environment occurred.</p>
<b>CUT-OFF RULES</b>	<p>Flows related to human activities, such as employee transport, are excluded.</p> <p>The construction of plants, production of machines and transportation systems are excluded, as their contribution is assumed to be negligible compared to the production of the building product when assessed over the system’s lifetime. Infrastructure and capital goods (e.g. production buildings, machinery, internal roads and utility installations) are excluded from the system boundaries. The background datasets applied in the LCA follow the same approach and also exclude infrastructure and capital goods.</p>
<b>ALLOCATIONS</b>	<p>Allocation has been avoided when possible, and when not possible, a mass allocation has been applied.</p> <p>The polluter pays and the modularity principles as well have been followed.</p> <p><b>Allocation of materials for recycling:</b></p> <ul style="list-style-type: none"> <li>- <b>Pre-consumer: When a flow enters the manufacturing process (A1–A3), it is considered as an incoming co-product that carries a fraction of the</b></li> </ul>

	<p>impact of the original manufacturing process where it was generated (which might be 0, e.g. in case of an economic allocation with a negligible (&lt;1%) economic value). In this study, the economic value of the pre-consumer cullet is estimated as negligible; therefore, a zero allocation factor is applied.</p> <p>Recycled material used in this study is modelled as an external secondary raw material using datasets representing recycled glass. The dataset “GLO: glass cullet supply, for Saint-Gobain ISOVER SA” from ecoinvent 3.10 is applied.</p> <p>The applied dataset includes environmental impacts associated with the preparation and supply of recycled glass, and transport to the manufacturing site is modelled separately.</p> <p>In the LCA model, this input is included in the raw material category (“Wool”) and its impacts are accounted for within modules A1–A3.</p> <p>A contribution analysis (GWP-GHG A1–A3) confirms that external cullet represents less than 1% of the total impact. Since the contribution is below the 10% threshold, the intensity is not separately declared.</p>
<p><b>DATA QUALITY ASSESSMENT</b></p>	<p>Data quality of primary and secondary data had been judged by its precision (measured, calculated, or estimated), completeness (e.g., unreported emissions), consistency (degree of uniformity of the methodology applied), and representativeness (geographical, technological, and temporal).</p>
<p><b>GEOGRAPHICAL COVERAGE AND TIME PERIOD</b></p>	<p>Scope: 1-3</p> <p>Data is collected from one production site SAINT-GOBAIN CONSTRUCTION PRODUCTS POLSKA sp. z o.o. Isover, ul. Okrężna 16; 44-100 Gliwice PL located in POLAND</p> <p>Data collected for the year 2024</p>
<p><b>BACKGROUND DATA SOURCE</b></p>	<p>Databases Sphera CUP2024.2 and ecoinvent v.3.10 GWP100, EN 15804+A2. Version: EF 3.1, February, 2023</p>
<p><b>SOFTWARE</b></p>	<p>Sphera LCA for experts (GaBi) 10</p>

## Data quality declaration

<b>Data Collection</b>	01.01.2024 to 31.12.2024
<b>Sites used</b>	1
<b>Geography</b>	Produced in Poland Sold in EU Use and disposal in EU
<b>Technology</b>	Mineral wool is made from high-temperature molten material that is blown away using centrifugal force to form fine cotton-like fibers. Then, a binder is sprayed on the material to form it, and the product is heated in an oven. Hereafter, the product is cut to size and packed.
<b>Averaging</b>	Production weighted average covering 100 % of production by the company
<b>LCI/LCA database</b>	Sphera CUP2024.2 and ecoinvent v.3.10
<b>EPD used</b>	none
<b>Data Quality Scheme</b>	EN 15804:2012+A2:2019, Annex E, Table E.2
<b>Use of Fair data with more than 30 % of a core impact</b>	None
<b>Use of Poor relevant data</b>	None
<b>Use of Very Poor relevant data</b>	None

The share of primary data is calculated based on GWP-GHG results. It is a simplified indicator for data quality that supports the use of more primary data, to increase the representativeness of and comparability between EPDs. Note that the indicator does not capture all relevant aspects of data quality and is not comparable across product categories

PROCESS	SOURCE TYPE	SOURCE	REFERENCE YEAR	DATA CATEGORY	SHARE OF PRIMARY DATA OF GWP-GHG RESULTS FOR A1-A3
<b>Plant data</b>					
Electricity	Database	Sphera 2024.2/ecoinvent 3.10	<5 years old	Primary data	35,6%
Emissions Specific	Collected data	EPD Owner	<5 years old	Primary data	1,3%
Thermal Energy	Database	Sphera 2024.2/ecoinvent 3.10	<5 years old	Primary data	33,3%
Transport of RM					
Transport of RM Packaging	Database	Sphera 2024.2	<5 years old	Primary data	0,0%
Transport of RM Product	Database	Sphera 2024.2	<5 years old	Primary data	1,5%
Other processes	Database	Sphera 2024.2/ecoinvent 3.10	<5 years old	Secondary data	0,0 %
<b>Total share of primary data</b>					<b>71,8%</b>

## Description of system boundaries

System boundaries (X=included. MND=module not declared)

	PRODUCT STAGE			CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY
	Raw material supply	Transport	Manufacturing	Transport	Construction-Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-recovery
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Geography	EU	EU	PL	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU



## Life cycle stages

### A1-A3. Product stage

The product stage of the mineral wool products is subdivided into 3 modules A1, A2 and A3 respectively “raw material supply”, “transport” and “manufacturing”.

#### A1. Raw materials supply

This module includes the extraction and transformation of raw materials. Recycled glass used in the production includes pre-consumer cullet, which is modelled as an external secondary raw material using ecoinvent datasets. The dataset “GLO: glass cullet supply, for Saint-Gobain ISOVER SA” from ecoinvent 3.10 is used. Environmental impacts associated with the

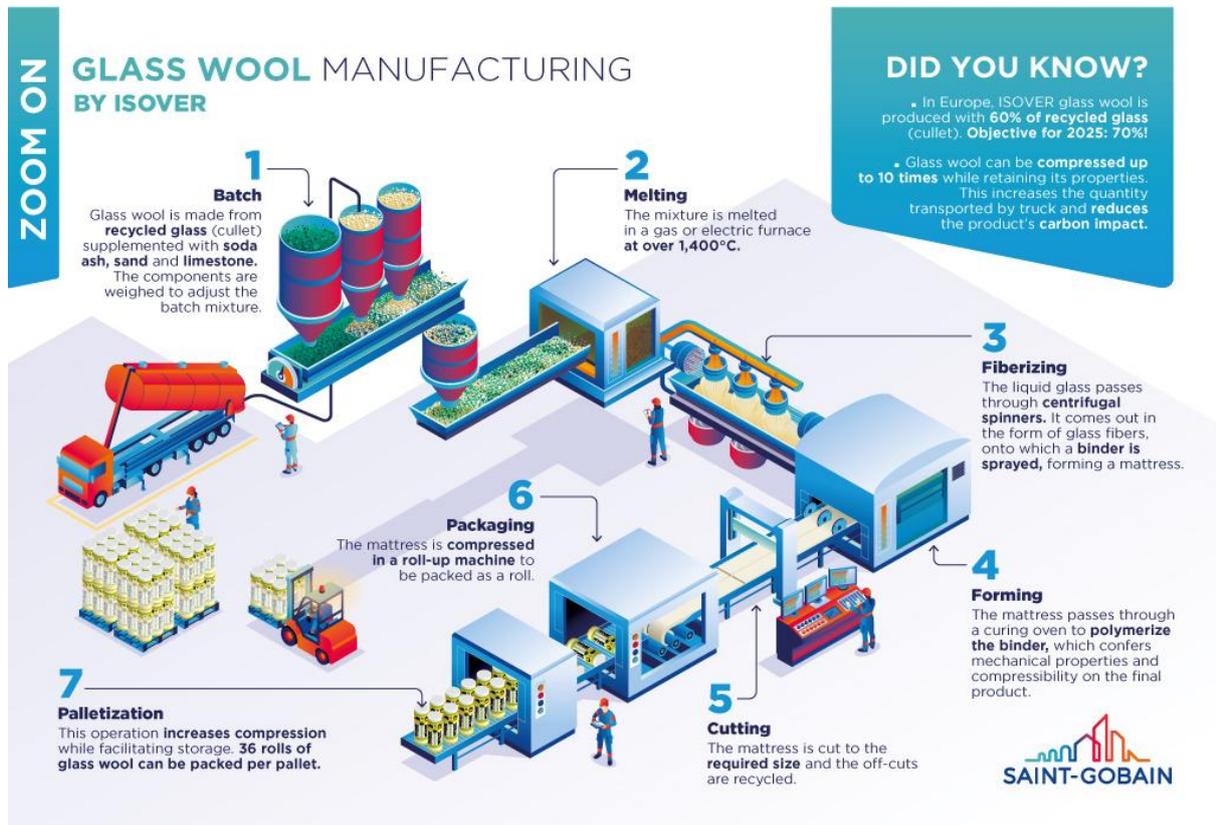
preparation and supply of cullet are included, and transport to the manufacturing site is modelled separately.

## A2. Transport to the manufacturer

This module includes the transportation of raw materials and packaging to the manufacturing site. The modelling includes road transportation of raw materials to the manufacturing site.

## A3. Manufacturing

This module includes the manufacture of products (such as fusion, fiberizing, etc.) and the manufacture of packaging. The production of packaging material is considered at this stage. The processing of any waste arising from this stage is also included. Manufacturing process flow diagram.



Mineral wool is made from high-temperature molten glass that is blown away using centrifugal force to form fine cotton-like fibers. Then, a binder is sprayed on the material to form it, and the product is heated in an oven. Hereafter, the product is cut to size and packed.

## A4-A5. Construction process stage

The construction process is divided into 2 modules: A4, Transport to the building site, and A5, Installation in the building.

### A4. Transport to the building site

This module includes transport from the production gate to the building site. Transport is calculated based on a scenario with the parameters described in the following table.

PARAMETER	VALUE / DESCRIPTION
Fuel type and consumption of vehicle or vehicle type used for transport, e.g., long-distance truck, boat, etc.	Freight truck, maximum load weight of 27 t, real load 6 t, and consumption of 0.38 liters per km
Distance	321 km by truck
Capacity utilization (including empty returns)	83 % of the capacity in weight 20% of empty returns
Bulk density of transported products	20,7 kg/m <sup>3</sup>
Volume capacity utilization factor	1 (by default)

#### A5. Installation in the building

This module includes: the installation of the product, the surplus of raw materials and packaging (cradle to gate) to compensate for the loss of product during the installation, the transport and management of packaging and product waste.

##### Assumption:

- A loss of 2% of the product is considered during the installation
- The wooden pallet is reused 8 times before end-of-life
- The transport of product waste is modelled as in C2-C4.

PARAMETER	VALUE / DESCRIPTION
Waste of materials on the building site before waste processing, generated by the product's installation (specified by type)	Product : 0,04 kg/DU Pallet : 0,01 kg/DU PE film : 0,04 kg/DU
Transport of packaging waste	Landfill: 80 km
Output materials (specified by type) as results of waste processing at the building site disposal (specified by route)	Product losses: 0,04 kg to landfill Pallet: 0,01 kg/DU to landfill PE film: 0,04 kg/DU to landfill
Direct emissions to ambient air, soil, and water	None

#### B1-B7. Use stage (excluding potential savings)

The use stage is divided into the following modules:

- **B1:** Use
- **B2:** Maintenance
- **B3:** Repair
- **B4:** Replacement
- **B5:** Refurbishment
- **B6:** Operational energy use
- **B7:** Operational water use

The product has a reference service life of 50 years. This assumes that the product will last in situ with no requirements for maintenance, repair, replacement, or refurbishment throughout this period. Therefore, it has no impact at this stage.

## C1-C4. End of Life Stage

This stage includes the following modules:

- **C1: Deconstruction, demolition.** The deconstruction and/or dismantling of the product takes part of the demolition of the entire building. In our case, the energy considered for demolition is 0,045 MJ/kg.
- **C2: Transport to waste processing**
- **C3: Waste processing for reuse, recovery, and/or recycling**
- **C4: Waste disposal,** including physical pre-treatment and site management.

### Description of the scenarios and additional technical information for the end of life:

PARAMETER	VALUE/DESCRIPTION
Energy for demolition	0,045 MJ/kg diesel
Collection process specified by type	The entire product, including any facing, is collected with mixed construction waste.
Recovery system specified by type	There is no recovery, recycling or reuse of the product once it has reached its end of life phase.
Disposal specified by type	2,07 kg of product are landfilled
Assumptions for scenario development (e.g., transportation)	The waste going to landfill is transported 80 km by truck from deconstruction/demolition sites to landfill

## D. Reuse/recovery/recycling potential

Module D is declared as zero, since no benefits or loads beyond the system boundary are identified.

## Environmental performance

Environmental impacts are declared according to EN 15804:2012+A2:2019/AC:2021 and the Product Category Rules, using the EN 15804 reference package, version EF 3.1. Raw materials and energy consumption, as well as transport distances, have been taken directly from the manufacturing plant.

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).

**Disclaimer 1:** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the following indicators:

- Resource use, mineral and metals [kg Sb eq.]
- Resource use, energy carriers [MJ]
- Water deprivation potential [m<sup>3</sup> world equiv.]
- Land use [Pt]
- Human toxicity (cancer) [CTUh]
- Human toxicity(noncancer) [CTUh]
- Ecotoxicity (freshwater) [CTUe]

**Disclaimer 2:** The impact category Ionizing radiation, human health [kBq U235 eq.] deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction material is also not measured by this indicator.

**Disclaimer 3:** The assumptions for the modules are in accordance with the project report (LCA study).

The following non-mandatory additional environmental indicators are not declared:

- Ecotoxicity freshwater [CTUe]
- Particulate Matter emissions [Disease incidence]
- Cancer human health effects [CTUh]
- Ionizing radiation - human health [kBq U235 eq.]
- Non-cancer human health effects [CTUh]
- Land Use [Pt].

Results refer to a functional unit of 1 m<sup>2</sup> of mineral wool with thermal resistance of 2,85 m<sup>2</sup>.K.W<sup>-1</sup> for a thickness of 100 mm.

## Environmental Impacts

Environmental indicators		PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
		A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
	GWP-total [kg CO2 eq.]	3,61E+00	2,26E-01	8,44E-01	0	0	0	0	0	0	0	9,34E-03	1,66E-02	0,00E+00	3,13E-02	0,00E+00
	GWP-fossil [kg CO2 eq.]	4,01E+00	2,22E-01	9,22E-02	0	0	0	0	0	0	0	9,33E-03	1,63E-02	0,00E+00	3,10E-02	0,00E+00
	GWP-biogenic [kg CO2 eq.]	-4,03E-01	6,13E-04	7,51E-01	0	0	0	0	0	0	0	7,53E-07	4,56E-05	0,00E+00	1,66E-04	0,00E+00
	GWP-luluc [kg CO2 eq.]	2,02E-03	3,68E-03	8,90E-05	0	0	0	0	0	0	0	8,10E-07	2,66E-04	0,00E+00	1,86E-04	0,00E+00
	ODP [kg CFC-11 eq.]	3,44E-07	2,20E-14	6,99E-09	0	0	0	0	0	0	0	1,43E-10	2,33E-15	0,00E+00	8,35E-14	0,00E+00
	AP [Mole of H+ eq.]	1,19E-02	2,38E-04	2,98E-04	0	0	0	0	0	0	0	8,42E-05	2,12E-05	0,00E+00	2,20E-04	0,00E+00
	EP-freshwater [kg P eq.]	8,06E-05	9,34E-07	1,66E-06	0	0	0	0	0	0	0	3,28E-08	6,76E-08	0,00E+00	7,04E-08	0,00E+00
	EP-marine [kg N eq.]	2,34E-03	7,71E-05	3,42E-04	0	0	0	0	0	0	0	3,91E-05	7,65E-06	0,00E+00	5,66E-05	0,00E+00
	EP-terrestrial [Mole of N eq.]	3,90E-02	9,43E-04	9,35E-04	0	0	0	0	0	0	0	4,28E-04	9,11E-05	0,00E+00	6,24E-04	0,00E+00
	POCP [kg NMVOC eq.]	OCP	2,22E-04	3,25E-04	0	0	0	0	0	0	0	1,28E-04	2,11E-05	0,00E+00	1,73E-04	0,00E+00
	ADPE [kg Sb eq.] <sup>1</sup>	1,14E-04	1,86E-08	2,30E-06	0	0	0	0	0	0	0	3,33E-09	1,38E-09	0,00E+00	2,01E-09	0,00E+00
	ADPF [MJ] <sup>1</sup>	5,82E+01	2,86E+00	1,29E+00	0	0	0	0	0	0	0	1,21E-01	2,08E-01	0,00E+00	4,09E-01	0,00E+00
	WDP [m³ world equiv.] <sup>1</sup>	1,34E+00	3,26E-03	2,89E-02	0	0	0	0	0	0	0	3,75E-04	2,45E-04	0,00E+00	3,55E-03	0,00E+00

<sup>1</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

## Resources Use

Resources Use indicators	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Use of renewable primary energy (PERE) [MJ] <sup>2</sup>	7,06E+00	2,42E-01	1,56E-01	0	0	0	0	0	0	0	7,50E-04	1,80E-02	0,00E+00	7,13E-02	0,00E+00
 Primary energy resources used as raw materials (PERM) [MJ] <sup>2</sup>	4,33E+00	0,00E+00	-1,94E-02	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Total use of renewable primary energy resources (PERT) [MJ] <sup>2</sup>	1,14E+01	2,42E-01	1,36E-01	0	0	0	0	0	0	0	7,50E-04	1,80E-02	0,00E+00	7,13E-02	0,00E+00
 Use of non-renewable primary energy (PENRE) [MJ] <sup>2</sup>	5,43E+01	2,86E+00	1,21E+00	0	0	0	0	0	0	0	1,21E-01	2,08E-01	0,00E+00	4,09E-01	0,00E+00
 Non-renewable primary energy resources used as raw materials (PENRM) [MJ] <sup>2</sup>	3,82E+00	0,00E+00	7,64E-02	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Total use of non-renewable primary energy resources (PENRT) [MJ] <sup>2</sup>	5,82E+01	2,86E+00	1,29E+00	0	0	0	0	0	0	0	1,21E-01	2,08E-01	0,00E+00	4,09E-01	0,00E+00
 Use of secondary material (SM) [kg]	1,62E+00	0,00E+00	3,23E-02	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Use of renewable secondary fuels (RSF) [MJ]	9,65E-30	0,00E+00	1,93E-31	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Use of non-renewable secondary fuels (NRSF) [MJ]	1,13E-28	0,00E+00	2,27E-30	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Use of net fresh water (FW) [m3]	3,35E-02	2,71E-04	7,22E-04	0	0	0	0	0	0	0	8,73E-06	2,00E-05	0,00E+00	1,08E-04	0,00E+00

<sup>2</sup> From EPD International Construction Product PCR 2.0 (Annex 3). Option B was retained to calculate the primary energy use indicators.

## Waste Category & Output flows

Waste Category & Output Flows	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 Hazardous waste disposed (HWD) [kg]	1,94E-02	9,24E-11	4,96E-04	0	0	0	0	0	0	0	1,06E-04	7,98E-12	0,00E+00	1,02E-10	0,00E+00
 Non-hazardous waste disposed (NHWD) [kg]	1,09E+00	4,44E-04	4,04E-01	0	0	0	0	0	0	0	8,16E-04	3,40E-05	0,00E+00	2,07E+00	0,00E+00
 Radioactive waste disposed (RWD) [kg]	1,53E-04	3,69E-06	3,33E-06	0	0	0	0	0	0	0	1,34E-08	3,80E-07	0,00E+00	4,28E-06	0,00E+00
 Components for re-use (CRU) [kg]	0,00E+00	0,00E+00	7,05E-03	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Materials for Recycling (MFR) [kg]	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Material for Energy Recovery (MER) [kg]	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Exported electrical energy (EEE) [MJ]	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 Exported thermal energy (EET) [MJ]	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

## Additional voluntary indicators from EN 15804

Environmental indicators	PRODUCT STAGE	CONSTRUCTION STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE LIFE CYCLE
	A1 / A2 / A3	A4 Transport	A5 Installation	B1 Use	B2 Maintenance	B3 Repair	B4 Replacement	B5 Refurbishment	B6 Operational energy use	B7 Operational water use	C1 Deconstruction / demolition	C2 Transport	C3 Waste processing	C4 Disposal	D Reuse, recovery, recycling
 GWP-GHG [kg CO2 eq.] <sup>3</sup>	3,99E+00	2,25E-01	4,62E-01	0	0	0	0	0	0	0	9,26E-03	1,64E-02	0,00E+00	3,11E-02	0,00E+00

## Information on biogenic carbon content

Biogenic Carbon Content		PRODUCT STAGE
		A1 / A2 / A3
	Biogenic carbon content in product [kg C]	0,00E+00
	Biogenic carbon content in packaging [kg C]	1,13E-01

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.

The product contains biogenic carbon due to the additives used. Regarding packaging, biogenic carbon is quantified due to wooden pallets production.

<sup>3</sup> This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO2 is set to zero.

## Electricity information

The electricity used during the manufacturing (A3) is based on the following:

TYPE OF INFORMATION	DESCRIPTION
<b>Location</b>	Representative of residual mix in the country where the plant is located
<b>Geographical &amp; technical representativeness</b>	Share of energy sources Biogas 0,0 % Biomass 0,7 % Coal gases % Geothermal 0,0% Hard coal 40,4% Heavy fuel oil (HFO) 1,4% Hydro 1,4% Lignite 0,0% Natural gas 7,1% Nuclear 0,7% Peat 0,0% Photovoltaic 8,5% Solar thermal 0,0% Waste 0,0% Wind 39,7%  2% transmission losses
<b>Type of dataset/dataset version</b>	Sphera CUP2024.2 ecoinvent 3.10 (medium voltage)
<b>Source of electricity mix</b>	Sphera/ecoinvent
<b>GWP-GHG CO<sub>2</sub> eq.</b>	0,874 kg of CO <sub>2</sub> eq./kWh

The Saint-Gobain Construction Products Polska Sp. z o. o. factory based in Poland uses electricity with Guarantee of Origin certificate (GO).

Hence, the electricity mix considered for the manufacturing of the studied product is modelled according to the electricity mix described in the Guarantee of Origin certificate. The amount of electricity purchased with GO covers 29% of the electricity consumption on the manufacturing site.

TYPE OF INFORMATION	DESCRIPTION
<b>Location</b>	Representative of the Guarantee of Origin purchased by Saint-Gobain
<b>Share of electricity covered by the Guarantee of Origin</b>	29% of the energy consumption is covered by the GO
<b>Energy sources for electricity</b>	Share of energy sources Wind 100%  2% transmission losses
<b>Dataset version</b>	Sphera CUP2024.2
<b>Source</b>	Guarantee of Origin certificate: RGP
<b>GWP-GHG CO<sub>2</sub> eq.</b>	0,013 kg of CO <sub>2</sub> eq./kWh

An EPD is valid for 5 years. Therefore, the GO will be prolonged continuously to be valid for the whole validity of the EPD. If not prolonged, the EPD will be updated.

## Other additional environmental information

### LCA interpretation

The following results are given for the studied product : Unirol profi, 100 mm

TYPE OF INFORMATION	TOTAL
GWP-total [kg CO <sub>2</sub> eq./FU]	4,74
Other additional environmental information (PERE + PENRE) [MJ/FU]	69,45
WDP [m <sup>3</sup> world eq. deprived/FU]	0,02
Waste production [kg/FU]	3,27

## Additional social and economic information

N/A

## Version history

First EPD version for this product according to EN 15804+A2.

## Abbreviation

DU	Declared unit
EPD	Environmental Product Declaration
eq.	equivalents
FU	Functional unit
g	gram
GJ	Giga Joules (as Net Calorific Value)
kg	kilogram
kWh	kilowatt-hour
L	liter
LCA	Life Cycle Assessment
LCI	Life Cycle Inventory
LCIA	Life Cycle Impact Assessment
MJ	Mega Joules (as Net Calorific Value)
m <sup>2</sup> ·K/W	kilowatt per square meter
PCR	Product Category Rules
RSL	Reference Service Life (in years)
ton	metric ton
W/(m.K)	Watts per meter-Kelvin
GWP	Global warming potential
GWP-GHG	Global warming potential - Greenhouse gas
GHG	Greenhouse gas
GO	Guarantee of origin
AIB	Association of issuing bodies
IOBC	Instantaneous Oxidation of Biogenic Carbon
EF	Environmental footprint
ODP	Ozone depletion potential
AP	Acidification potential
POCP	Photochemical ozone formation potential

ADPE	Abiotic depletion potential (elements)
ADPF	Abiotic depletion potential (fossil fuels)
WDP	Water deprivation potential
EP-freshwater	Eutrophication freshwater
EP-marine	Eutrophication marine
EP-terrestrial	Eutrophication terrestrial
GWP-total	Global warming potential – total
PERE	Use of renewable primary energy
PENRE	Use of non-renewable primary energy
WDP	Water deprivation potential

## References

1. ISO 14040:2006 Environmental Management - Life Cycle Assessment - Principles and framework.
2. ISO 14044:2006 Environmental Management - Life Cycle Assessment - Requirements and guidelines.
3. ISO 14025:2006 Environmental labels and Declarations - Type III Environmental Declarations - Principles and procedures.
4. EN 15804:2012+A2:2019/AC:2021 - Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products.
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6. EN 15941 Sustainability of construction works - Data quality for environmental assessment of products and construction work - Selection and use of data
7. EPD International. General Program Instructions (GPI) for the International EPD® System (version 5.0.1) <http://www.environdec.com/>.
8. European Chemical Agency, Candidate List of substances of very high concern for Authorization. <https://echa.europa.eu/candidate-list-table>.
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12. LCA Report